# MEMBER BUSINESS SOLUTIONS



# Full Pallet Order Handling

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#### Purpose of this document

This document illustrates the Full Pallet Order Handling functionality in Ceres.

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## **Purpose**

Many food banks encourage large agencies, PDO's/RDO's etc. to order from the food bank in full pallet quantities. These full pallet quantities can be picked with a forklift directly from a Put Away (Storage) Bin, and need not be dropped to a Put Pick (Pick) Bin prior to selecting for an Agency Order.

There are two manners in which a full pallet order may be generated:

- 1. A food bank user adds a designed pallet to an Agency Order line manually, indicating that a full pallet is desired and that the food bank has designated a specific pallet to be shipped to the receiving Agency. This is common in disaster relief and some commodities distribution.
- 2. When the Agency order demand is large enough to be fulfilled using full pallets of an Item for that one order.

*Full Pallet Order Handling is only available for Ship Option 2 and 3 (as defined in the Inventory Process Flow Procedure).* 

*Ceres Object release 4.00.00 is required for the functionality described in this document.* 

# **Setting up Full Pallets**

- To allow full pallets to be picked from a storage bin, the functionality must be enabled. This can be done on a location by location basis. To enable, go to Departments → Warehouse → Administration → Setup → Locations.
- 2. Select the proper Location, on the Warehouse FastTab update the following fields as required.

Warehouse			^
Require Receive:		Ceres	
Require Shipment:		Directed Picking Option:	Base 💌
Require Put-away:		Abandoned Pick Handling Method:	Base
Use Put-away Worksheet:		WAP Template:	Drop on Demand (ADCS)
Require Pick:		Existing WAP Deletion Method:	Drop on Demand (Manual)
Enable Invt. Pick Shorts/Cuts:		Palletized Items Only (WAP):	
Bin Mandatory:	1	Create Pick by:	
Directed Put-away and Pick:		2	· · · · · · · · · · · · · · · · · · ·
Use ADCS:		Pick Creation Sort Order:	<b></b>
Default Bin Selection:	Last-Used Bin 👻	Require Inv. Pick on Transfers:	
Outbound Whse. Handling Time:		Movement Xfer. Template Name:	TRANSFER -
Inbound Whse. Handling Time:		Movement Xfer. Batch Name:	KAN 👻
Base Calendar Code:	<b>•</b>	ADCS Phys. Inv. Jrnl. Template:	PHYS. INVE
Customized Calendar:	No	ADCS Phys. Inv. Jrnl. Batch:	KAN 👻
Use Cross-Docking:		Shorts Cuts Template Name:	<b></b>
Cross-Dock Due Date Calc.:		Shorts Cuts Batch Name:	▼
		Sug. Full Pallet from Put Away:	
		Drop Full Pallet to Pick:	
		Exclude from Voxware:	

#### a. Directed Picking Option

- i. Base Pick lines are suggested as per current base functionality
- ii. **Drop on Demand (ADCS)** This option (when using ADCS) suggests a single pick document line per item with direction at the Bin level only. The selector scans any pallet in the directed bin and enters a quantity. The submission of the scan creates a new pick document line complete with pallet, lot, quantity, etc. The selector repeats this process until the original line's quantity has been fulfilled.
- iii. **Drop on Demand (Manual)** This option suggests pick lines as per current base functionality with the only exception being that the Pallet and Lot are withheld from the pick document lines and picking list report.
- b. **Sug. Full Pallets from Put Away** This field must be activated when using Warehouse Activity Planning (WAP), and if you would like the worksheet to consider full pallets in the calculations. The Warehouse Activity Plan procedure has more information on this setup.
- c. **Drop Full Pallets to Pick** This field must be enabled if you want the WAP line and the Agency Order line relationship to be created for the default picking bin to be specified on the WAP. The Warehouse Activity Plan procedure has more information on this setup.
- 3. Continue to the Bin Policies FastTab

Bin Policies			^
Special Equipment: Bin Capacity Policy: Allow Breakbulk: <b>Ceres</b> Consider Pallet Empty %: Consider Pallet Full %:	Never Check Capacity  10.00  90.00	Pick Always Create Pick Line: Pick According to FEFO: Ceres Allow Picks when WAP Exists: Allow Default Bin Picking: Default Pick Bin Exception:	♥ ■ Use WAP Suggestion ▼
Default Pallet Qty. on AO Opt.: Put-away Put-away Template Code: Always Create Put-away Line:		No Bin Suggestion on WAP: Allow Pick from Put-Away Bin: Update Pick Line Bin from WAP: ADCS Prevent Pallet Diff Items:	

- a. Allow Pick from Put-Away Bin Placing a checkmark here will enable pick documents to be generated for Full Pallet inventory residing in storage bins.
- b. Consider Pallet Full % This field is used to determine what constitutes a full pallet for use in full pallet processing. For example, setting this field to 90% indicates that a pallet must have 90% or more of its original quantity still left to be considered full. Any quantity less than this percentage will exclude the pallet from consideration during full pallet processing.
- 4. Repeat the above steps for each location you want to utilize the full pallet functionality.

# Manually adding a full pallet to an Agency Order (Ship Option 2)

When entering Agency Orders, it is possible to enter a specific full pallet directly on the Order Lines and that will flow to the Inventory Pick(s). The selected pallet will not be available for other Agency Orders once selected.

1. Once you have created an Agency Order, on the Lines, click the drop-down in the Pallet No. field to select a specific pallet. If you do know the Pallet No. you can enter it directly in the field.

Lines									
🖩 Line 🔹	🗲 Functions 👻	🛅 Order 🝷 🎢 Find	Filter 🛛 📉 Clear Filter						
Туре	No.	Available Quantity	Description	Location Code	Pallet No.	Lot No.	Quantity	Qty. Approved for AE	C
Item	10040	807	Napkins	KAN	-			0	

- 2. From the drop-down, click Advanced
- 3. From the Select Pallets page, select the pallet you wish to add to the order.

Pallets •							-	Type to filter (F3)	No.	- →	~
									Filter: 10040 • KAN	Limit totals: "	
No.	Lot No.	Item No.	Description	Location Code	Bin Code	Bin Type Code	Document No.	Branch Code	Qty. Avail. to Take	Quantity on Ne Hand	et 🔿
1212-00259	LOT-00944	10040	Napkins	KAN	01-105-A	STORAGE	PO-00056-1R		50	50	-
1212-00260	LOT-00944	10040	Napkins	KAN	01-105-B	STORAGE	PO-00056-1R		50	50	
1212-00261	LOT-00944	10040	Napkins	KAN	01-105-C	STORAGE	PO-00056-1R		50	50	
1212-00464	LOT-01564	10040	Napkins	KAN	01-105-A	STORAGE	PO-00063-1R		50	50	
1212-00465	LOT-01564	10040	Napkins	KAN	01-105-B	STORAGE	PO-00063-1R		50	50	
1212-00466	LOT-01564	10040	Napkins	KAN	01-105-C	STORAGE	PO-00063-1R		50	50	
1301-00001	LOT-02482	10040	Napkins	KAN	01-105-C	STORAGE	PO-00073-1R		0	0	
1301-00002	LOT-02483	10040	Napkins	KAN	01-105-C	STORAGE	IGJ-00208		100	100	
1305-00032	LOT-02539	10040	Napkins	KAN	01-105-C	STORAGE	PO-00104-1R		20	20	
1305-00033	LOT-02540	10040	Napkins	KAN	01-105-C	STORAGE	PO-00104-1R		20	20	

- 4. The Zone Code, Bin Code and Lot No. associated with the selected pallet will fill in on the Agency Order line.
- 5. Enter the quantity. The quantity has to be less or equal to the available quantity on the selected pallet.

Lines									
🛄 Line 🔻	🗲 Functions 🔹	🛅 Order 🔹 🁬 Find 🛛 Filter	🏹 Clear Filter						
Туре	No.	Available Descript Quantity	ion	Location Code	Pallet No.	Lot No.	Zone Code	Bin Code	Quantity
Item	10040	100 Napkins		KAN	1301-00002	LOT-02483	DRY	01-105-C	100

- 6. Enter the next line or release the order if it is complete.
- 7. In the Order Header, click Create Inventory Put-away/Pick.
- 8. You will get a confirmation that the pick document(s) have been created
- 9. From the Agency Order, drill into the Outstanding Picks, then select Home  $\rightarrow$  Card

AO-	00496	· Safehome,	Inc

General				** ^
No.:	AO-00496		Location Code:	
Sell-to Agency No.:	B0129	•	Zone Code:	
Parent Agency No.:	1090	•	External Document No.:	
Sell-to Contact No.:		•	Assigned User ID:	
Sell-to Agency Name:	Safehome, Inc.		Appointment Time:	▼
Sell-to Address:	Do Not Disclose		Shopper:	AGSHOPPER-000000003
Sell-to City:		•	Shopper Name:	Rick Ferreira
Sell-to State:	KS		Your Reference:	
Sell-to ZIP Code:		•	Order Modifications:	-
Sell-to Contact:	Necole Foreman		Order Version:	0
Sell-to Contact Phone:			Status:	Released 👻
Sell-to Contact Phone Ext.:	574		Fund No.:	UR 🗸
Posting Date:	8/25/2014 -		Mobile Pantry:	
Order Date:	8/25/2014 👻	_	Send to Voxware:	
Shipment Date:	8/25/2014 👻	<u> </u>	Outstanding Picks: Posted Shipments:	10
			Posted onipments:	v
				✓ Show more fields

10. The Inventory Pick is displayed including the proper bin selected on the Agency Order.

General			^
No.:	РСК-01234	Posting Date:	8/25/2014 🗸
Location Code:	KAN 👻	Shipment Date:	8/25/2014
Source Document:	Agency Order 👻	External Document No.:	
Source No.:	AO-00496 🗸	External Document No.2:	
Agency No.:	B0129	Assigned User ID:	•
Agency Name:	Safehome, Inc.	Picked By:	<b>•</b>
Shopper:	AGSHOPPER-000000003	Shipment Method Code:	PICKUP -
Shopper Name:	Rick Ferreira	Appointment Time:	
Shopper Email:	rickf@esopro.com	Pallet Count:	0
Order Handling Group Code:	WEB 👻	Start Date:	
Order Routing Group Code:	HARV WEB 🗸	Start Time:	
No. of VOX Errors:		End Date:	
Default Staging Area:		End Time:	
Staging Areas:			
Lines			^
🗲 Functions 👻 🛄 Line 👻 🕯	🚯 Find 🛛 Filter 🏾 🍢 Clear Filter		
Item No. Description	Pack Size	Pallet No. Lot No.	Zone Code Bin Code Current Bin
10040 Napkins	24 / 6 packs of 16	1301-00002 LOT-02483	DRY 01-105-C 01-105-C
			$\bigcirc$

Invt. Pick · PCK-01234

It is possible for the order picker to override the suggested pallet if it's deemed not viable or is unavailable.

# Manually adding a full pallet to an Agency Order (Ship Option 3)

When entering Agency Orders, it is possible to enter a specific full pallet directly on the Order Lines. The selected pallet will not be available for other Agency Orders once selected.

1. Once you have created an Agency Order, on the Lines, click the drop-down in the Pallet No. field to select a specific pallet. If you do know the Pallet No. you can enter it directly in the field.

Lines								*
🔠 Line 👻	🗲 Functions 🔹	🛅 Order 🝷 🏙 Find	Filter 🛛 🖳 Clear Filter					
Туре	No.	Available Quantity	Description	Locati Code	 Pallet No.	Lot No.	Zone Code	Bin
Item	10040	807	Napkins	KAN	C	-		

- 2. From the drop-down, click Advanced
- 3. From the Select Pallets page, select the pallet you wish to add to the order.

Select - Pallets								~ *				×
HOME	ACTIONS											(
Print Show Process		Notes Links	Refresh Clear Filter	Find								
Pallets •								Т	ype to filter (F3)	No.	•	<b>→</b> `
										Filter: 10040 • KA	N Limit tota	ls: "
No.	Lot No.	Item No.	Description		Location Code	Bin Code	Bin Type Code	Document No.	Branch Code	Qty. Avail. to Take	Quantity on Hand	Net
1212-00259	LOT-00944	10040	Napkins		KAN	01-105-A	STORAGE	PO-00056-1R		50	50	
1212-00260	LOT-00944	10040	Napkins		KAN	01-105-B	STORAGE	PO-00056-1R		50	50	
1212-00261	LOT-00944	10040	Napkins		KAN	01-105-C	STORAGE	PO-00056-1R		50	50	
1212-00464	LOT-01564	10040	Napkins		KAN	01-105-A	STORAGE	PO-00063-1R		50	50	_
1212-00465	LOT-01564	10040	Napkins		KAN	01-105-B	STORAGE	PO-00063-1R		50	50	-
1212-00466	LOT-01564	10040	Napkins		KAN	01-105-C	STORAGE	PO-00063-1R		50	50	
1301-00001	LOT-02482	10040	Napkins		KAN	01-105-C	STORAGE	PO-00073-1R		0	0	

- 4. The Zone Code, Bin Code and Lot No. associated with the selected pallet will fill in on the Agency Order line.
- 5. Enter the quantity. The quantity has to be less or equal to the available quantity on the selected pallet.

Lines							*
🛄 Line 👻 🗲 Functio	ons 👻 🛅 Order 👻 🁫 Find	Filter 🛛 🖳 Clear Filter					
	lable Description ntity	Location Code	Pallet No.	Lot No.	Zone Code	Bin Code	Quantity
	50 Napkins	KAN	1212-00261	LOT-00944	DRY	01-105-C	50

- 6. Enter the next line or release the order if it is complete.
- 7. From the Agency Order, click Actions  $\rightarrow$  Warehouse  $\rightarrow$  Create Whse. Shipment

Li Edit	- Agency	Order - AO-0	0496 · Safehome, Inc.				Aut Paler Dok
-	HOME	ACTIONS	NAVIGATE REPORT				
Ľ	=	Release	Calculate Delivery Charge	e 🖽	<b>+</b> •	$\sim$	Create Inventory Put-away / Pick
D		🕈 Reopen	Calculate Grants	Ē			Create Whse. Shipment
Proces	s 📰		Validate Web Order	=• •		Request •	
Gen	eral	Release	Functions			Request	Warehouse

8. You will get a confirmation that the Shipment Header was created.

Microsoft	Dynamics NAV	x
į	1 Warehouse Shipment Header has been crea	ated.
	ОК	

9. The Shipment Header should open automatically, if it does not, from the Agency Order, click Navigate → Warehouse → Whse. Shipment Lines

•	HOME	ACTIONS	NAVIGATE	REPORT			$\frown$
Stat	istics Agency Card		Dimensions Comments Approvals	Shipments Invoices	Matriks Documents	Invt. Put- away/Pick Lines	Whse. Shipment Lines
		Order		Docume	nts	Ware	ehouse

10. From the Whse. Shipment Lines, click Home  $\rightarrow$  Show Whse. Document to review the Shipment.

HOME	NAVIGATE							
now Whse, Socument D	ocument Line		Chart	Notes Links	Refresh	Clear Filter Page	Find	
								T
'hse. Ship	ment Line	es t						Ту
	I							Ту
No. A	Source Line No.	Pallet No.	Lot No.	Item No.	Variant Code		scription	Ту

11. The Warehouse Shipment will display the pallet selected at order entry. It is possible for the order picker to override the suggested pallet if it's deemed not viable or is physically unavailable by drilling into the Pallet No. field and selecting another available pallet.

WSF	ITP-	-000	45

General									^
No.:	WSHIP-00045			Posting Date:	8/25/2014	•			
Location Code:	KAN	•		Assigned User ID:				•	•
Zone Code:		•		Assignment Date:					
Bin Code:			•	Assignment Time:					
Document Status:			•	Sorting Method:				•	
Status:	Open		-						
Lines									^
🛄 Line 🝷 樇 Find	d 🛛 Filter 🏾 🍢 Clear Filter								
Source S Document	ource No. Item No.	Description		Pallet No.	Lot No.	Bin Code	Quantity	Qty. to Ship	(
Agency Order A	O-00496 10040	Napkins	(	1212-00261	OT-00944	01-105-C	50	50	

# Processing Full Pallets using Warehouse Activity Planning (WAP)

If you have enabled the Suggest Full Pallet from Put Away option Ceres will direct to create full pallet WAP suggestions and will do so in conjunction with default Bin Picking if that is enabled.

When running the create WAP process with the location configured to suggest full pallets, Ceres will attempt to fulfill agency order demand by first suggesting full pallets currently residing in put away bins. If sufficient inventory does not exist to satisfy agency order demand, Ceres will begin suggesting non-full pallets as normal to fulfill the remainder of the demand.

### **Scenario 1**

In this example, an Agency Order calls for a quantity of 500 cases. The Location is set up so that full pallets should be dropped from a storage bin to a pick bin(s).

Lines								
🔠 Line 🝷 🦸 Functions 🕤	🝷 🛅 Order 🝷 🁫 Find 🛛 Filter	😽 Clear Filter						
No.	Available Description Quantity	Location Code	Pallet No.	Lot No.	Zone Code	Bin Code	Quantity	Qt
	807 Napkins	KAN					500	)

807 Cases are available, but only 475 reside in a Pick Bin as shown below.

Item Bin Co	ontents 🔹				KAN		Location Code	
Location Code	Bin Code	Fixed	Bin Type Code	Dedi	Quantity	Unit of Measure Code	Quantity (Base)	La Pi Bi
KAN	▼ 01-100-В	<b>V</b>	PICK		5	CASE	5	
KAN	01-105-A	1	STORAGE		100	CASE	100	
KAN	01-105-B	<b>v</b>	STORAGE		100	CASE	100	
KAN	01-105-C	<b>V</b>	STORAGE		340	CASE	340	
KAN	01-105-D	<b>V</b>	STORAGE		0	CASE	0	
KAN	01-107-A	<b>V</b>	STORAGE		100	CASE	100	
KAN	03-122-A	1	PICK		470	CAS	470	
KAN	15-108-A	1	PICK		0	CASE	0	

When the WAP is created for this order, it is suggested that the additional quantity is selected from the storage bin and moved to pick bins.

#### **Scenario 2**

In this example, a full pallet is not suggested directly on the Agency Order. However, the quantity in the pick bin is less than what is ordered. Drop Full Pallets to Pick is **not** activated on the Location Card.

When creating the WAP, because Drop Full Pallets to Pick is not activated, the following message will appear as expected:



From the Agency Order, when the pick is generated, Ceres will still consider inventory in Storage Bins and suggest the full pallet to be picked directly from this bin.

ies								**
Functions *	🔠 Line 🝷 🎢	Find 🛛 Filter 🏹 Clear Filte	er					
Item No.	Description	Pack Size	Pallet No.	Lot No.	Zone Code	Bin Code	Current Bin	Quantity
10040	Napkins	24 / 6 packs of 16	1212-00203	LOT-00577	DRY	01-105-C	01-105-C	50
10040	Napkins	24 / 6 packs of 16	1212-00259	LOT-00944	DRY	01-105-A	01-105-A	50
10040	Napkins	24 / 6 packs of 16	1212-00260	LOT-00944	DRY	01-105-B	01-105-B	50
10040	Napkins	24 / 6 packs of 16	1212-00261	LOT-00944	DRY	01-105-C	01-105-C	50
10040	Napkins	24 / 6 packs of 16	1212-00464	LOT-01564	DRY	01-105-A	01-105-A	50
10040	Napkins	24 / 6 packs of 16	1212-00465	LOT-01564	DRY	01-105-B	01-105-B	50
10040	Napkins	24 / 6 packs of 16	1212-00466	LOT-01564	DRY	01-105-C	01-105-C	50
10040	Napkins	24 / 6 packs of 16	1301-00002	LOT-02483	DRY	01-105-C	01-105-C	100
10040	Napkins	24 / 6 packs of 16	1305-00032	LOT-02539	DRY	01-105-C	01-105-C	20
10040	Napkins	24 / 6 packs of 16	1305-00033	LOT-02540	DRY	01-105-C	01-105-C	20
10040	Napkins	24 / 6 packs of 16	1305-00252	LOT-02637	DRY	03-122-A	03-122-A	10

#### Scenario 3

In this example, a full pallet is not suggested directly on the Agency Order. Default Pick bin is activated, but Drop Full Pallets to Pick is **not** activated on the Location Card. The pick bin will have less quantity than needed thus requiring pick from a storage bin.

When creating the WAP, no lines will be generated for the order and the following message will appear:



Because the order quantity exceeds the quantity in the default bin, Ceres will suggest picking the full quantity from a storage bin.

#### **Scenario 4**

In this Scenario, Shipping option 3 is used. The location is set up with Drop Full Pallet to Pick and Sug. Full Pallet from Put-away both activated.

The Agency Order calls for 200 cases, but only 90 are available in a pick bin. No full pallets are specified on the order.

From the Movement Worksheet, run the Create WAP and it will create a suggestion that both pallets are moved from a Storage Bin to a Pick Bin.

# **Related Topics:**

- 1. Location Overview
- 2. Bin Overview
- 3. Zone Overview
- 4. Warehouse Pallets and Lots
- 5. Warehouse Activity Plan WAP
- 6. Warehouse Activity Plan and Default Bin Picking
- 7. Agency Order Overview